§ 193.2521

- (b) Each LNG plant in excess of 70,000 gallons (265,000 liters) storage capacity must have an emergency communication system that provides for verbal communications between all persons and locations necessary for the orderly shutdown of operating equipment and the operation of safety equipment in time of emergency. The emergency communication system must be independent of and physically separated from the primary communication system and the security communication system under §193.2909.
- (c) Each communication system required by this part must have an auxiliary source of power, except sound-powered equipment.
- [45 FR 9203, Feb. 11, 1980, as amended by Amdt. 193–16, 63 FR 37505, July 13, 1998]

§ 193.2521 Operating records.

Each operator shall maintain a record of results of each inspection, test and investigation required by this subpart. For each LNG facility that is designed and constructed after March 31, 2000 the operator shall also maintain related inspection, testing, and investigation records that NFPA 59A (incorporated by reference, see § 193.2013) requires. Such records, whether required by this part or NFPA 59A, must be kept for a period of not less than five years.

[Amdt. 193–17, 65 FR 10960, Mar. 1, 2000, as amended by Amdt. 193–18, 69 FR 11337, Mar. 10, 2004]

Subpart G—Maintenance

SOURCE: Amdt. 193-2, 45 FR 70407, Oct. 23, 1980, unless otherwise noted.

§193.2601 Scope.

This subpart prescribes requirements for maintaining components at LNG plants.

§193.2603 General.

- (a) Each component in service, including its support system, must be maintained in a condition that is compatible with its operational or safety purpose by repair, replacement, or other means.
- (b) An operator may not place, return, or continue in service any compo-

nent which is not maintained in accordance with this subpart.

- (c) Each component taken out of service must be identified in the records kept under §193.2639.
- (d) If a safety device is taken out of service for maintenance, the component being served by the device must be taken out of service unless the same safety function is provided by an alternate means.
- (e) If the inadvertent operation of a component taken out of service could cause a hazardous condition, that component must have a tag attached to the controls bearing the words "do not operate" or words of comparable meaning.

§ 193.2605 Maintenance procedures.

- (a) Each operator shall determine and perform, consistent with generally accepted engineering practice, the periodic inspections or tests needed to meet the applicable requirements of this subpart and to verify that components meet the maintenance standards prescribed by this subpart.
- (b) Each operator shall follow one or more manuals of written procedures for the maintenance of each component, including any required corrosion control. The procedures must include:
- (1) The details of the inspections or tests determined under paragraph (a) of this section and their frequency of performance; and
- (2) A description of other actions necessary to maintain the LNG plant according to the requirements of this subpart.
- (c) Each operator shall include in the manual required by paragraph (b) of this section instructions enabling personnel who perform operation and maintenance activities to recognize conditions that potentially may be safety-related conditions that are subject to the reporting requirements of §191.23 of this subchapter.

[Amdt. 193–2, 45 FR 70407, Oct. 23, 1980, as amended by Amdt. 193–5, 53 FR 24950, July 1, 1988; 53 FR 26560, July 13, 1988; Amdt. 193–18, 69 FR 11337, Mar. 10, 2004]

§193.2607 Foreign material.

(a) The presence of foreign material, contaminants, or ice shall be avoided